

# Modeling and Optimization of Pre-conditioned LPP targets

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# What modeling is needed for...

## Prediction / optimization of...

- i) Source geometry
- ii) CE
- iii) Radiated spectra (EUV, DUV)
- iv) Debris (ions, neutral particles, nano-fragments...)

## Variable parameters ...

### Laser pulse parameters

- i) wavelength
- ii) duration
- iii) focus spot
- iv) pulse energy (power density)

.....

### Target type

- i) flat
- ii) droplet
- ii) modified droplet (prepulse)

.....

# MODELING TOOLKIT

## RnD ISAN / EUVLabs

**RZLINE**

RHD (LPP DPP)

2D(r,z) Hydro-Dynamic and Radiative Transfer

Diffusion-like radiation transfer in 100-5000 groups  
with high resolution in-band EUV region and DUV

The code RZLINE, provides various physical data which are of interest for applications: CE, anisotropy of the radiation, the spatial dimensions of the source, energy and angular and charge distribution of ions, the amount of non-evaporated substance, etc.

# MODELING TOOLKIT

## RnD ISAN / EUVLabs

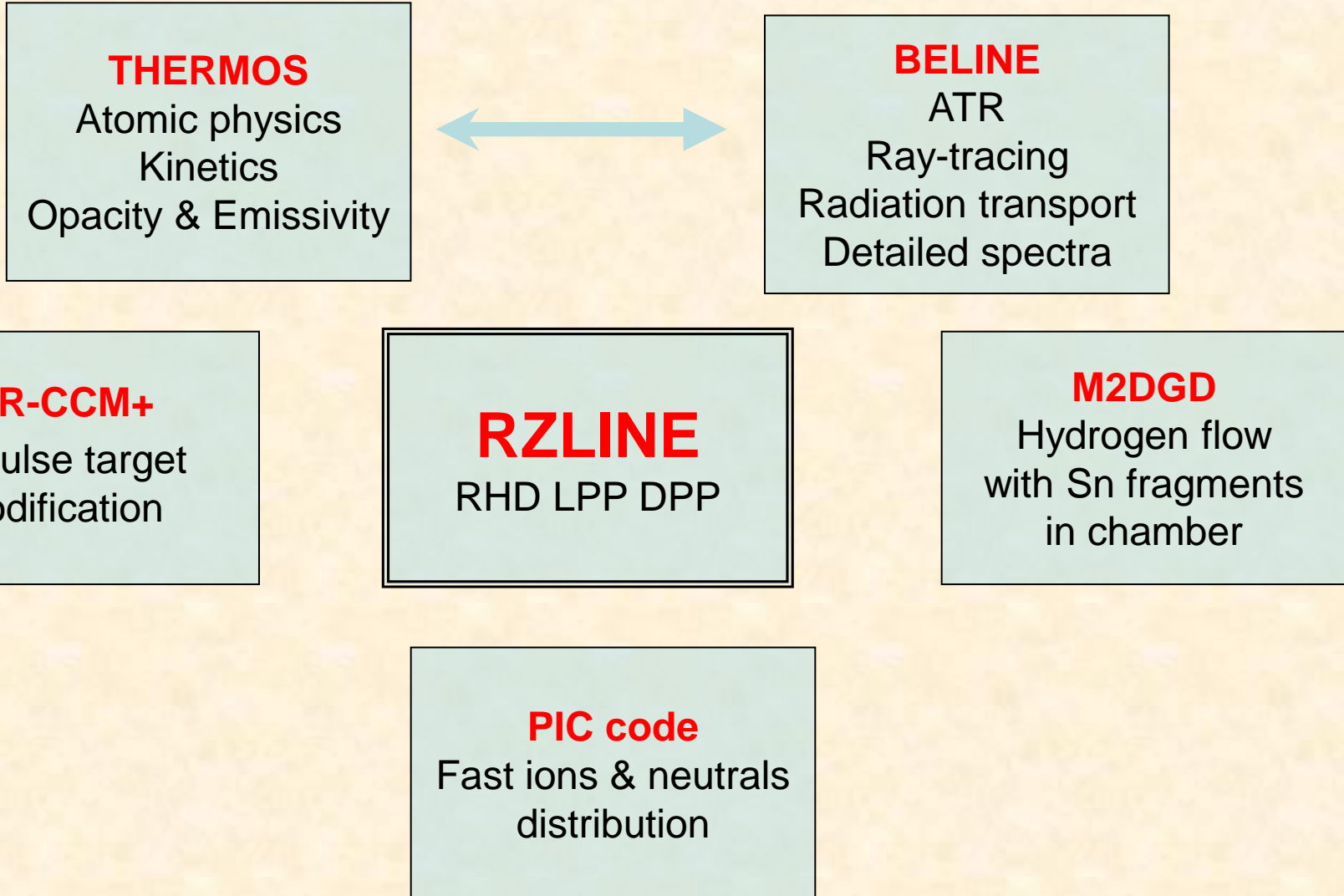


**Two software packages intended for data preparation, in-line calculations and post processing**

1. **THERMOS-BELINE - self-consistent calculation of level kinetics and radiation transport including overlapped spectral lines with arbitrary optical thickness and realistic line profiles, Long characteristics method.**
2. **Verified atomic database for Li, Sn, Gd, Tb and their mixtures.**
3. **Details see elsewhere .... “High Energy Density Physics”, V.3, 2007, p. 198-203**

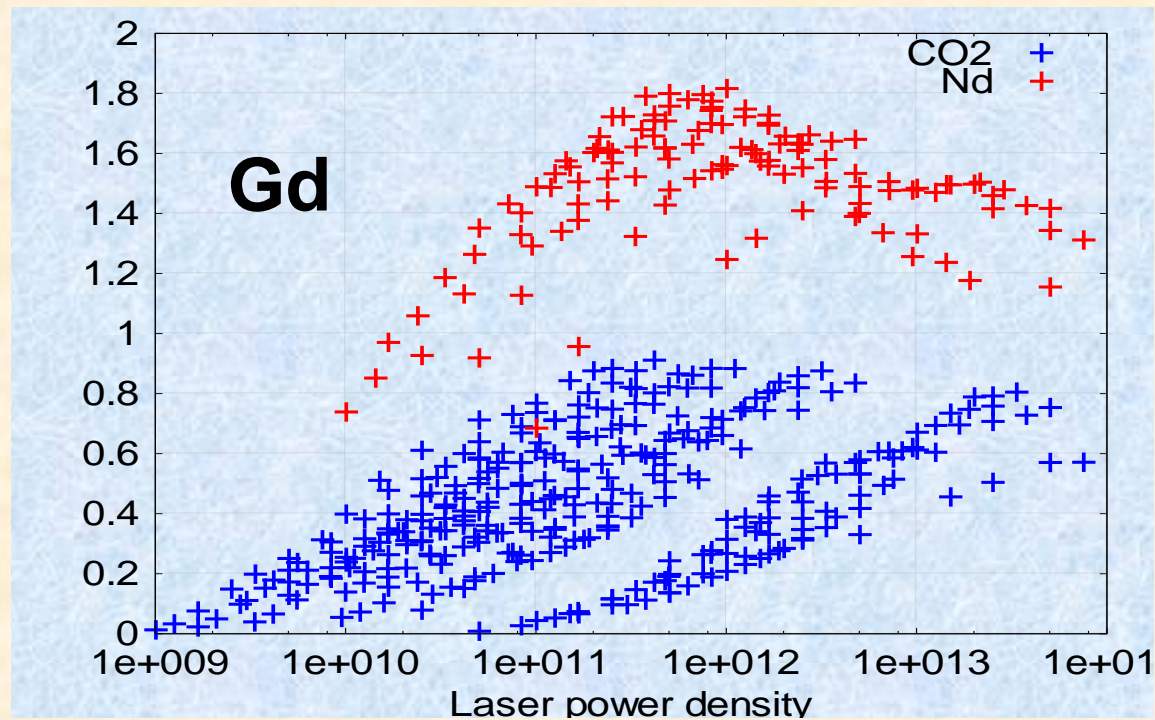
# MODELING TOOLKIT

## RnD ISAN / EUVLabs



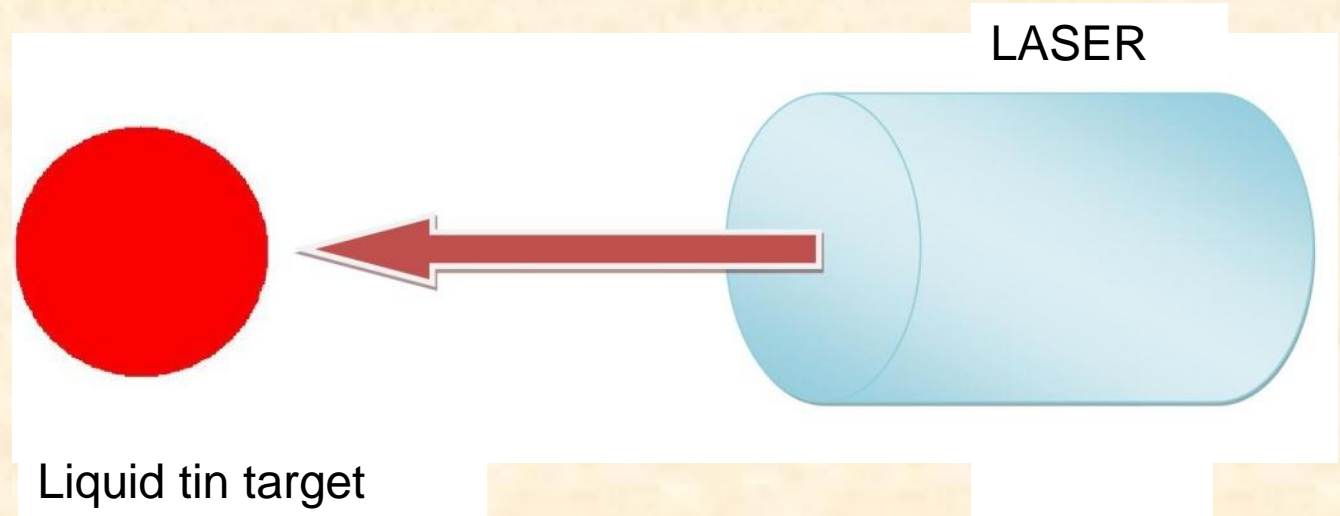
# MODELING TOOLKIT RnD ISAN / EUVLabs

Due to parallel computing  
mass calculations are possible



Results of multi-parametric scaling for Gd LPP source

## *Target modification by pre-pulse*



3 steps:

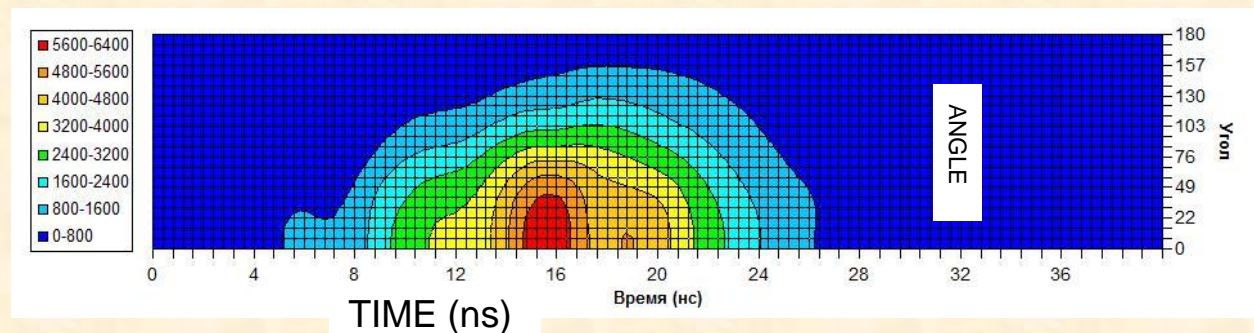
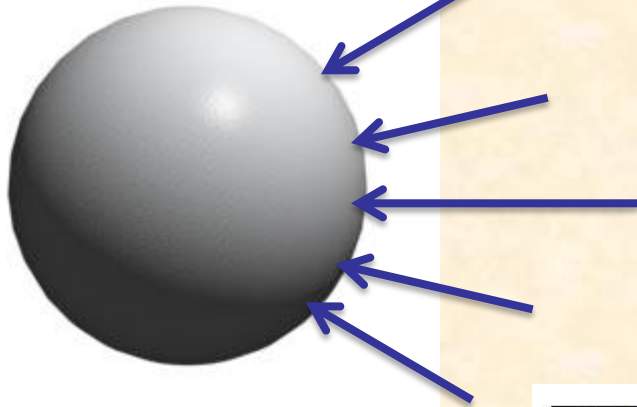
1. Axisymmetric modeling of initial laser impulse impact.
2. Axisymmetric modeling of deformation and movement of tin droplet target.
3. 3D modeling of a target fragmentation.



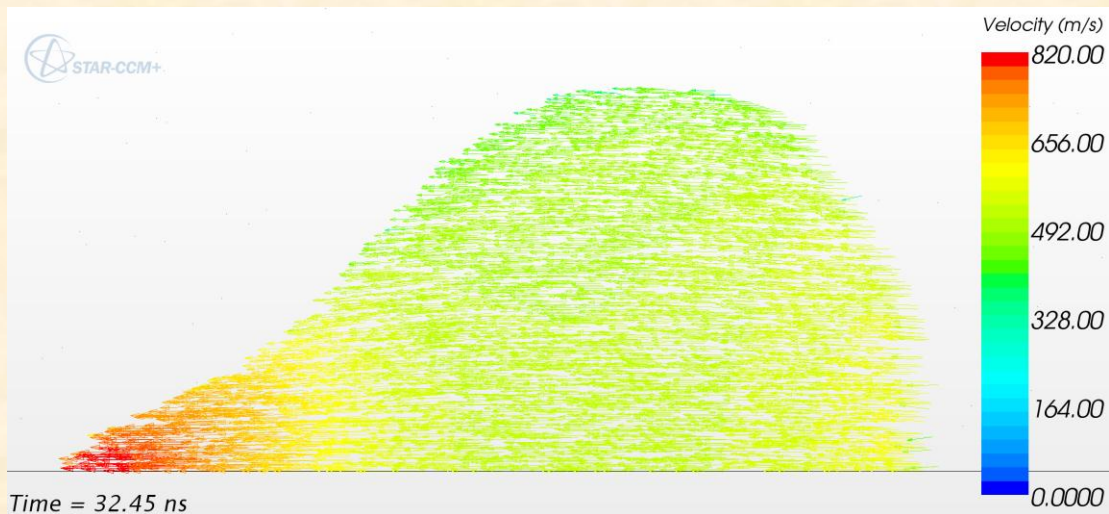
# Target modification by pre-pulse

## Step 1 – Calculation of initial plasma pressure with the help of RZ-LINE

$P(t, \phi)$

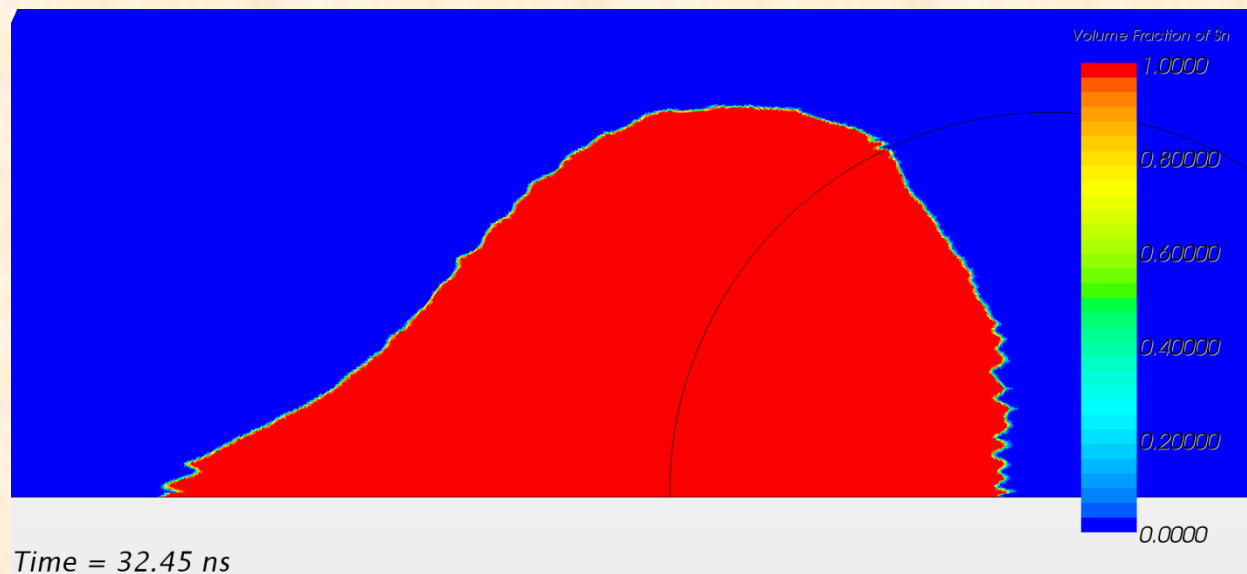






**распределение  
скоростей в капле**

**Финальное  
распределение  
объёмной доли  
олова**



## Step 2 – Calculation of liquid tin droplet evolution with the help of STAR-CCM+

### Used Physics Models and Settings

- **Space:** Axisymmetric
- **Time:** Implicit Unsteady
- **Material:** Multiphase Mixture, Eulerian Multiphase
- **Volume of Fluid (2-phases)**
  - **1<sup>st</sup> phase (molten tin):** Liquid with Constant density
    - Density =  $7000 \text{ kg/m}^3$
    - Dynamic Viscosity =  $0.16 \text{ Pa-s}$
  - **2<sup>nd</sup> phase (outside the drop):** Ideal Gas
    - Molecular Weight =  $118 \text{ kg/kmol}$
    - Specific Heat =  $176.15 \text{ J/kg-K}$
- **Multiphase Interaction, Surface Tension ( $0.63 \text{ N/m}$ )**
- **Multiphase Equation of State**
- **Segregated Flow**
- **Viscous Regime:** Laminar

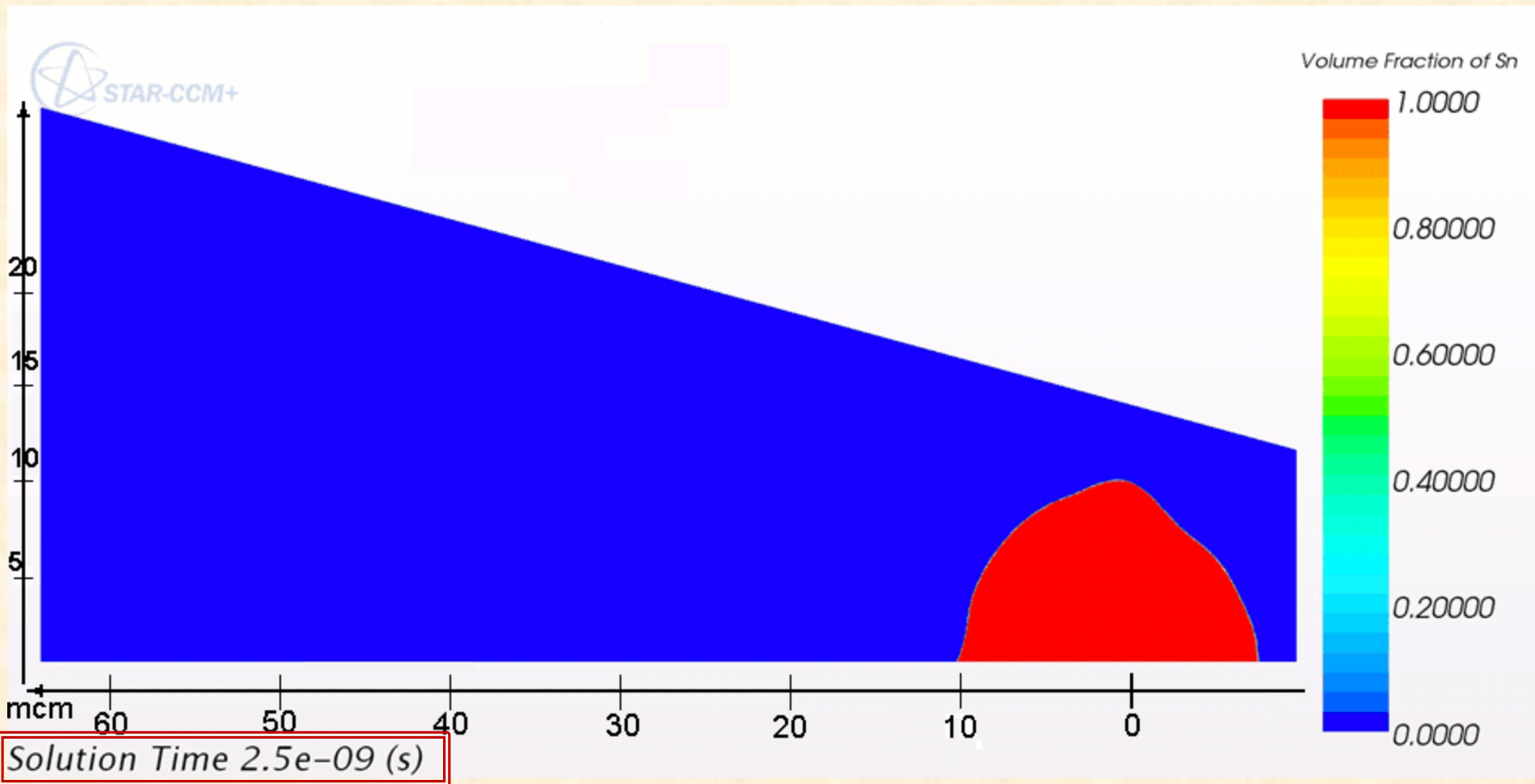
# *Target modification by pre-pulse*

**STAR-CCM+** provides the world's most comprehensive engineering physics simulation inside a single integrated package. Much more than just a CFD solver, STAR-CCM+ is an entire engineering process for solving problems involving flow (of fluids or solids), heat transfer and stress. It provides a suite of integrated components that combine to produce a powerful package that can address a wide variety of modeling needs. These components include:

- **3D-CAD modeler**
- **CAD embedding**
- **Surface preparation tools**
- **Automatic meshing technology**
- **Physics modeling**
- **Turbulence modeling**
- **Post-processing**
- **CAE Integration**

**STAR-CCM+** is based on object-oriented programming technology. It is specifically designed to handle large models quickly and efficiently using a unique client–server architecture that seamlessly meshes and simultaneously solves and post-processes over multiple computing resources without requiring additional effort from the user. STAR-CCM+ recently became the first commercial CFD package to mesh and solve a problem with over one billion cells.

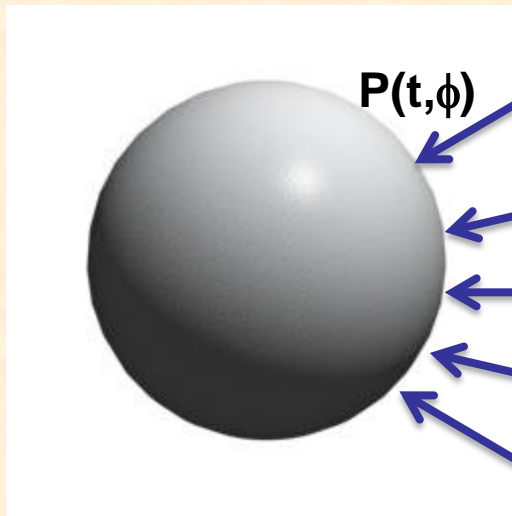
## Target modification by pre-pulse



# *Target modification by pre-pulse*

Modification of droplet target during laser pulse.

1 stage. Calculation of droplet acceleration under laser pulse load



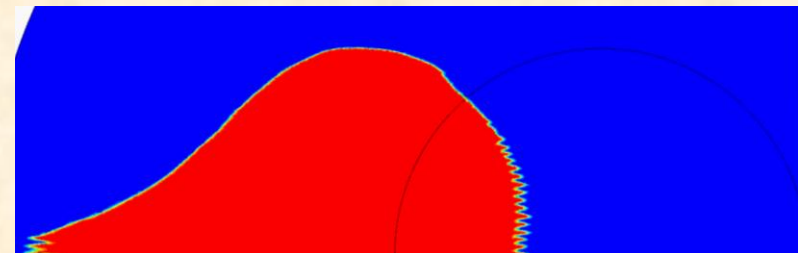
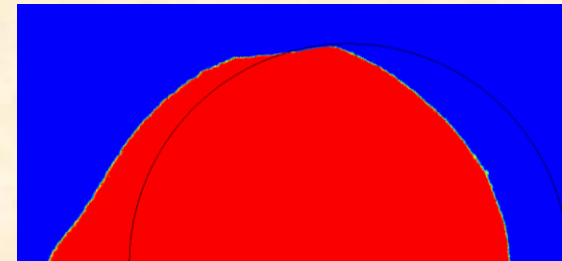
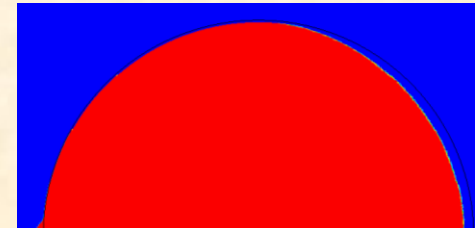
Weak ( $V_{max}=100$  m/s)

Medium ( $V_{max}=300$  m/s)

Axi-symmetric pressure distribution is applied at the droplet surface

Strong ( $V_{max}=800$  m/s)

Droplet shape after laser impact

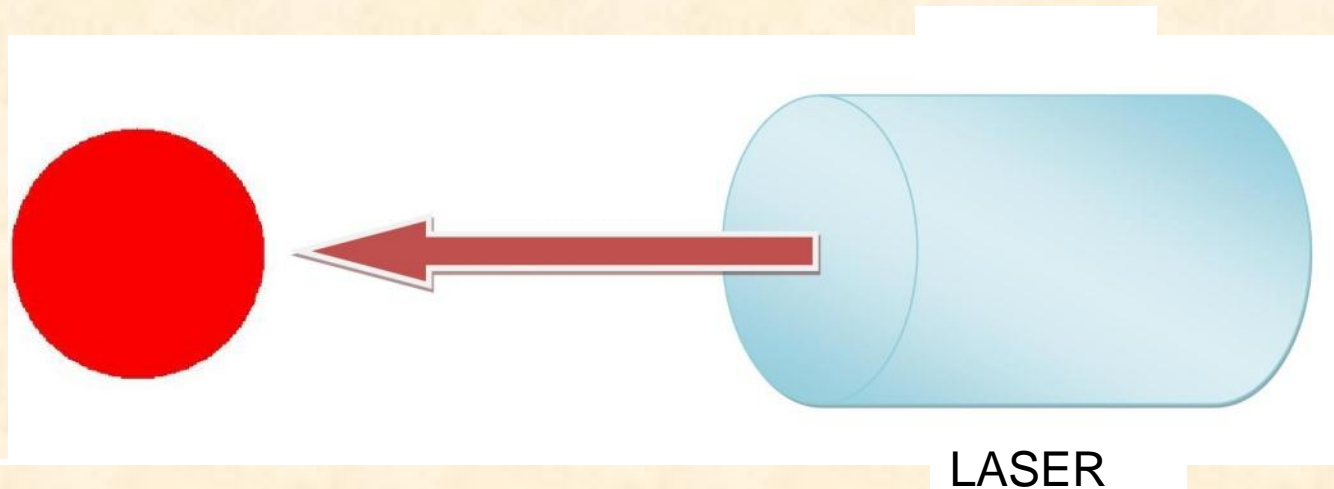


Initial droplet position is shown by black line

## *Target modification by pre-pulse*

### *Pre-pulse target modification*

*Target modification during the “main” laser pulse*



Liquid tin target

LASER



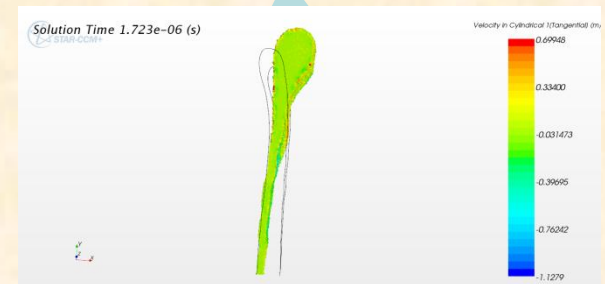
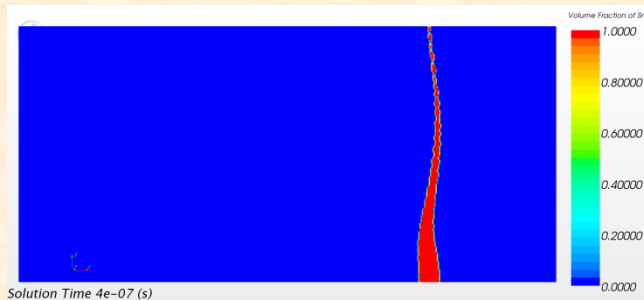
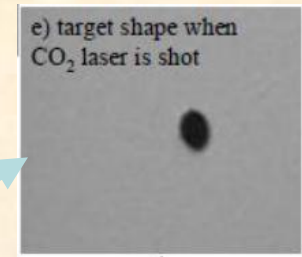
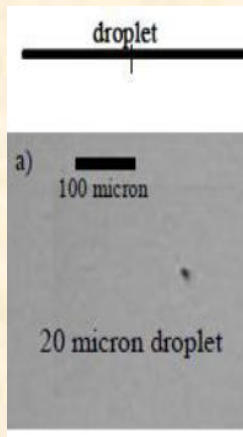
# Different types of targets : modeling

Types of targets:

- i) flat targets
- ii) droplet
- iii) modified droplets:

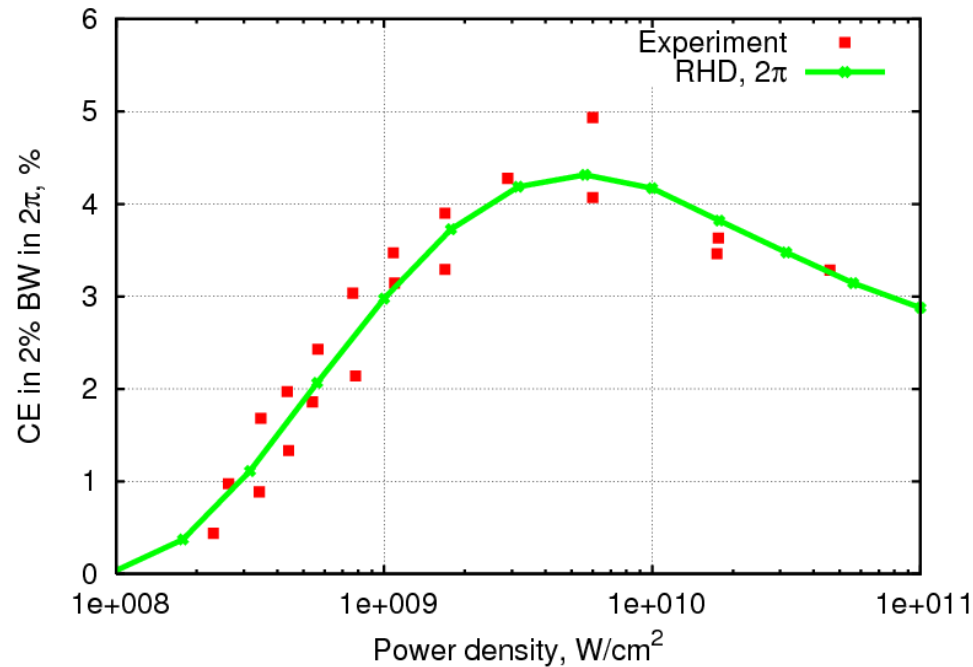
- a) liquid tin pancakes
- b) mist clouds of nano-fragments.
- c) torus clouds
- c') pancakes with central hole

New target shape





## Flat target



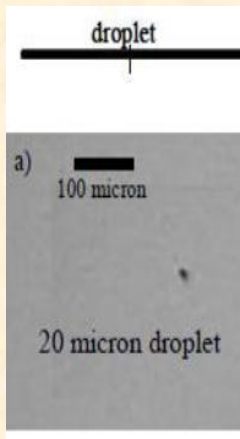
Experiment : Fomenkov Igor V., Ershov Alex I., Partlo William N. et al. Laser produced plasma light source for EUVL. 2011. P. 796933–796933–6.

# Tin droplet target

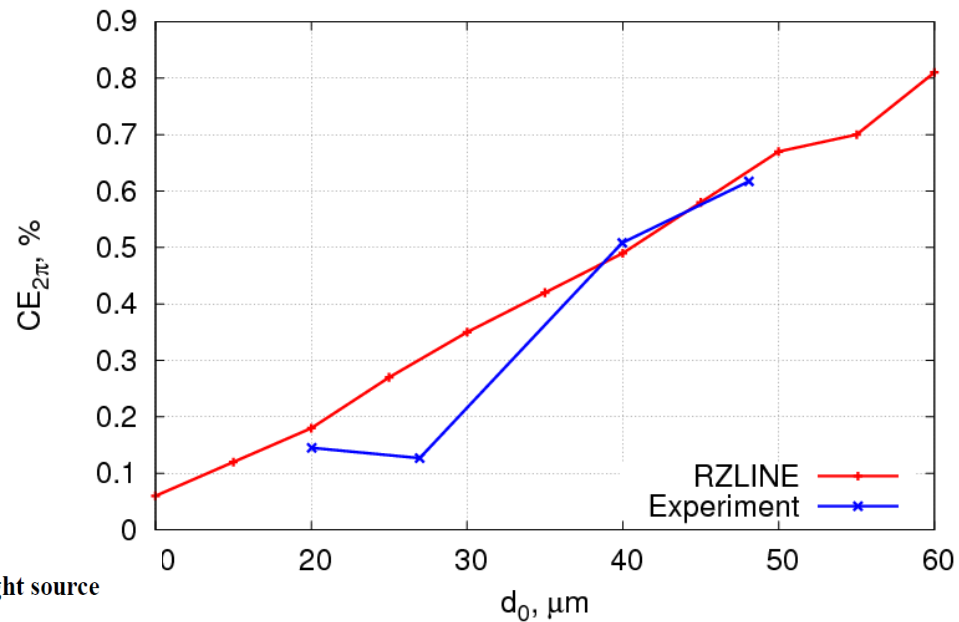
Experiment



Modeling



Target type: SD;  $D_{\text{Laser}} = 300 \mu\text{m}$ ;  $E_{\text{Laser}} = 0.1 \text{ J}$



Development of laser-produced plasma based EUV light source technology for HVM EUV lithography

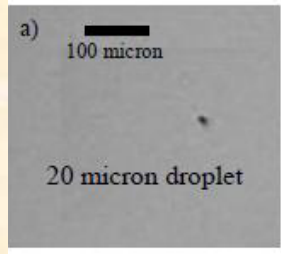
Junichi Fujimoto, Tsukasa Hori\*, Tatsuya Yanagida\*, Takeshi Ohta\*, Yasufumi Kawasuji\*,  
Yutaka Shiraishi\*, Tamotsu Abe\*, Takeshi Kodama\*,  
Hiroaki Nakarai\*, Taku Yamazaki\* and Hakan Mizoguchi

Gigaphoton Inc. 400 Yokokurashinden Oyama-shi Tochigi-ken 323-8558, [JAPAN](#)  
\*KOMATSU Ltd. 3-25-1 Shinomiya Hiratsuka-shi Kanagawa-ken 254-8555, [JAPAN](#)

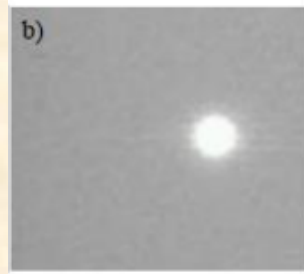
# Target modified by pre-pulse

Experiment

Modeling

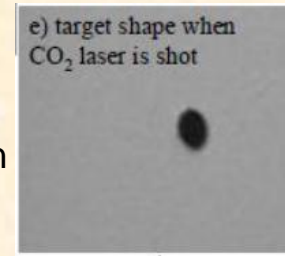


Laser  
prepulse

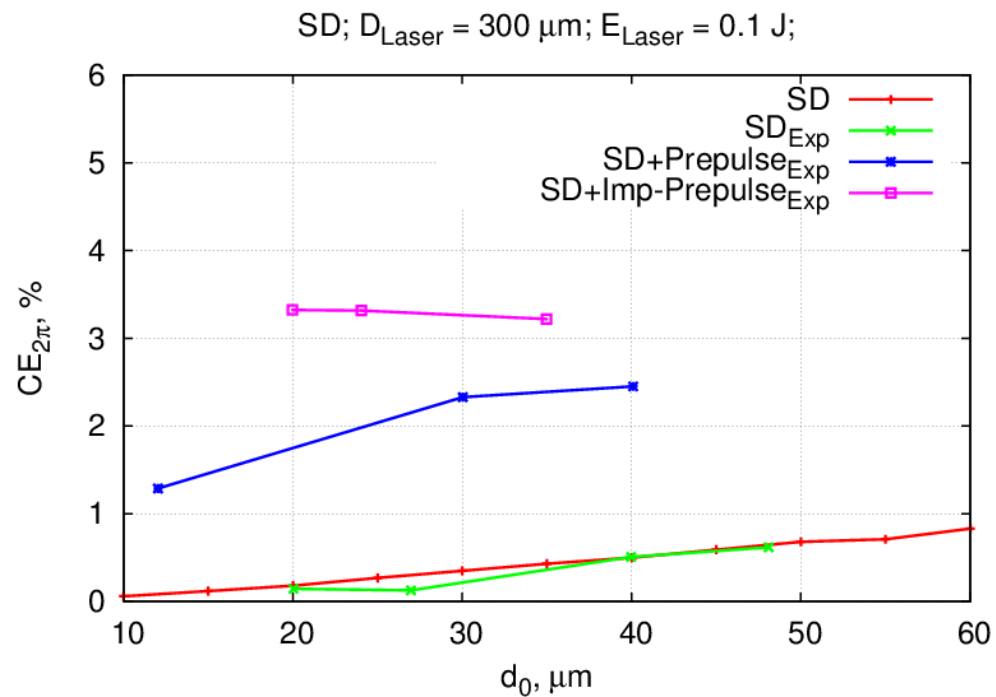
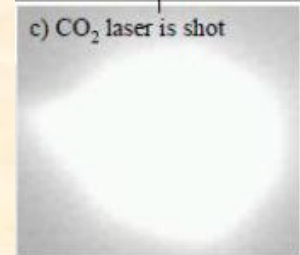


Target  
modification

New target shape

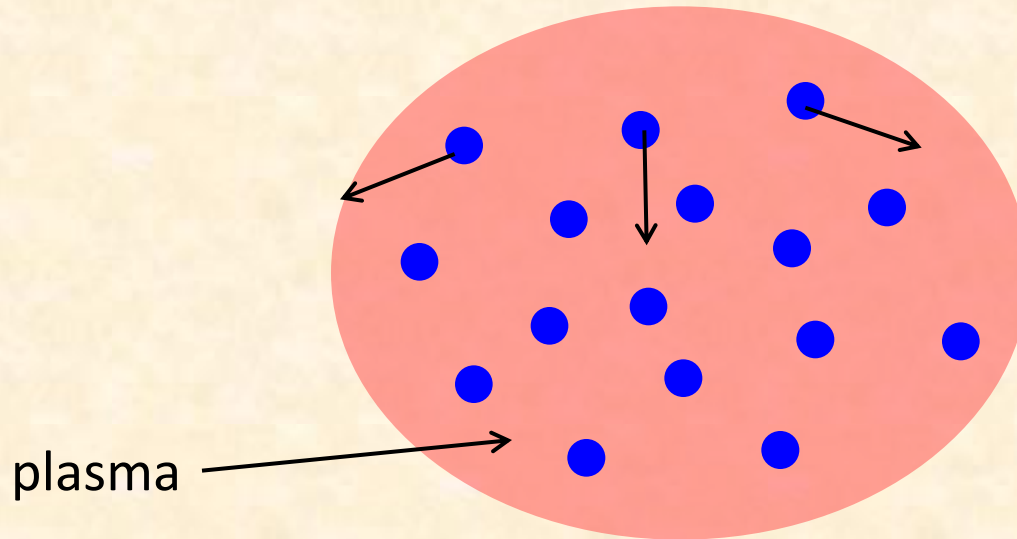


CO2 laser



# Distributed(mist) target in RZLINE

CO<sub>2</sub> laser radiation



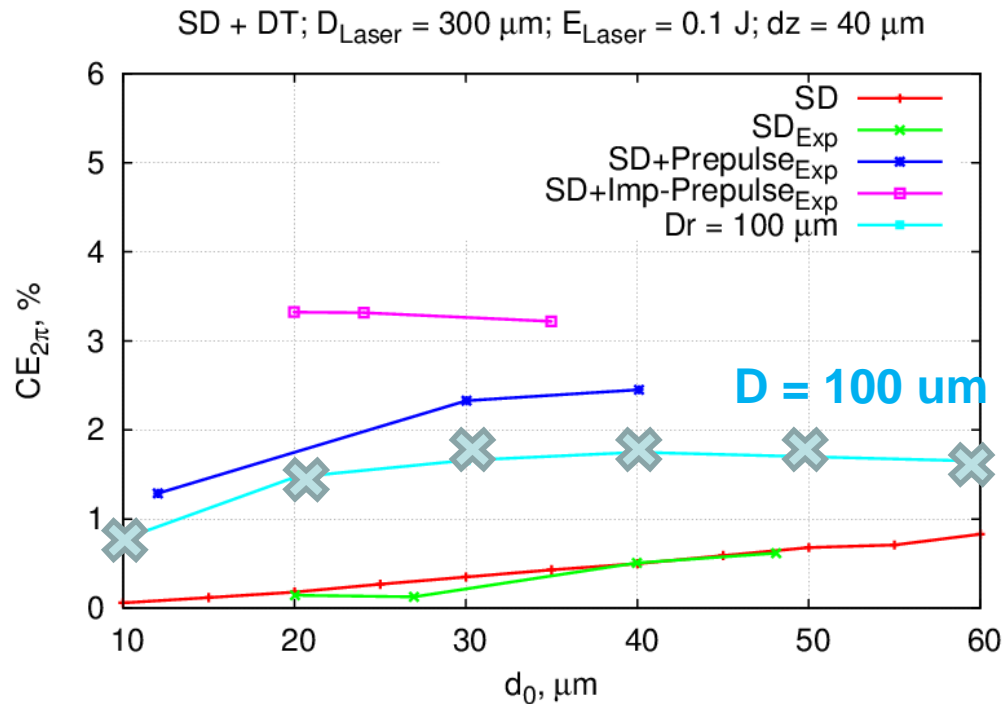
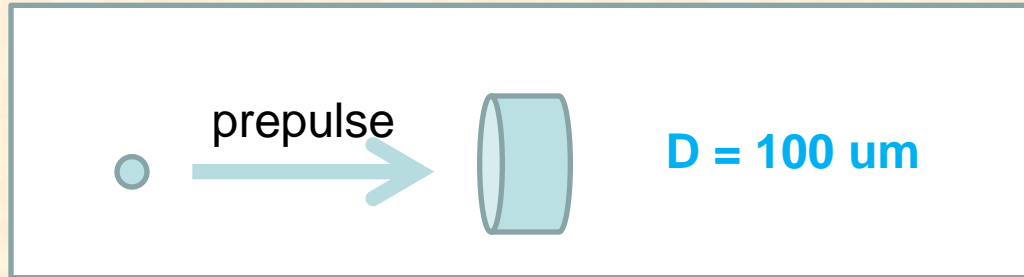
1. Rate of evaporation of fragment (droplet) of some size is a function of plasma parameters around fragments: temperature, velocity, pressure as well as laser intensity near it
2. Fragments are moving during laser pulse under action of plasma

# Target modified by pre-pulse

Experiment

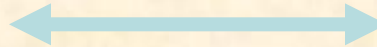


Modeling

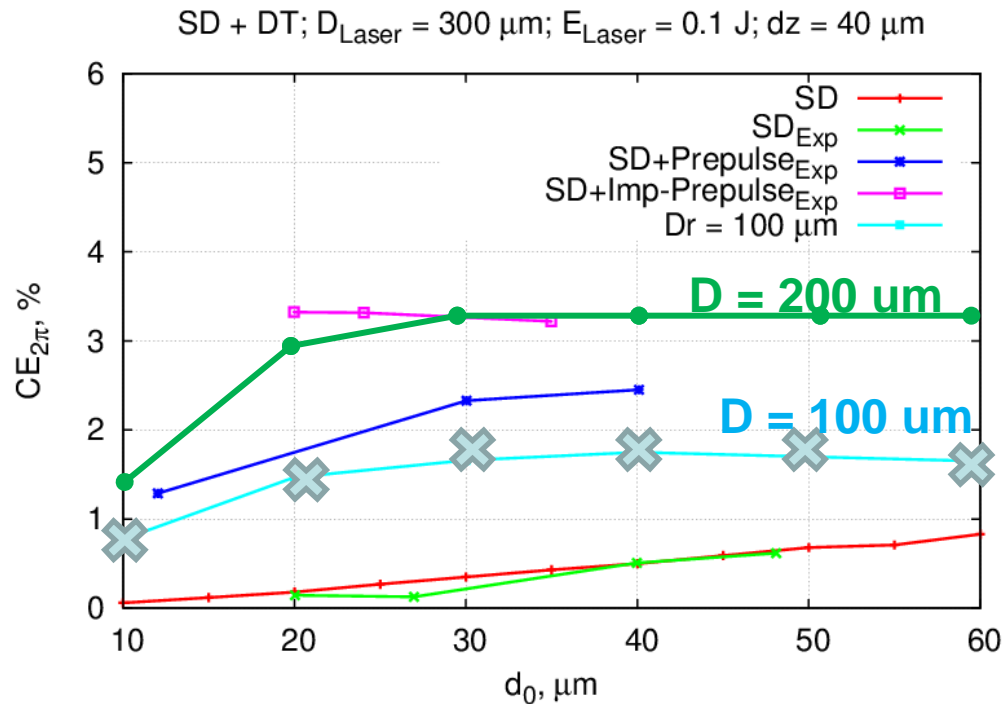
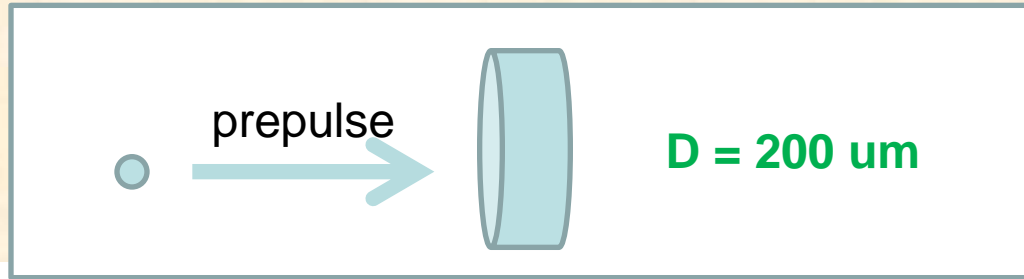


# Target modified by pre-pulse

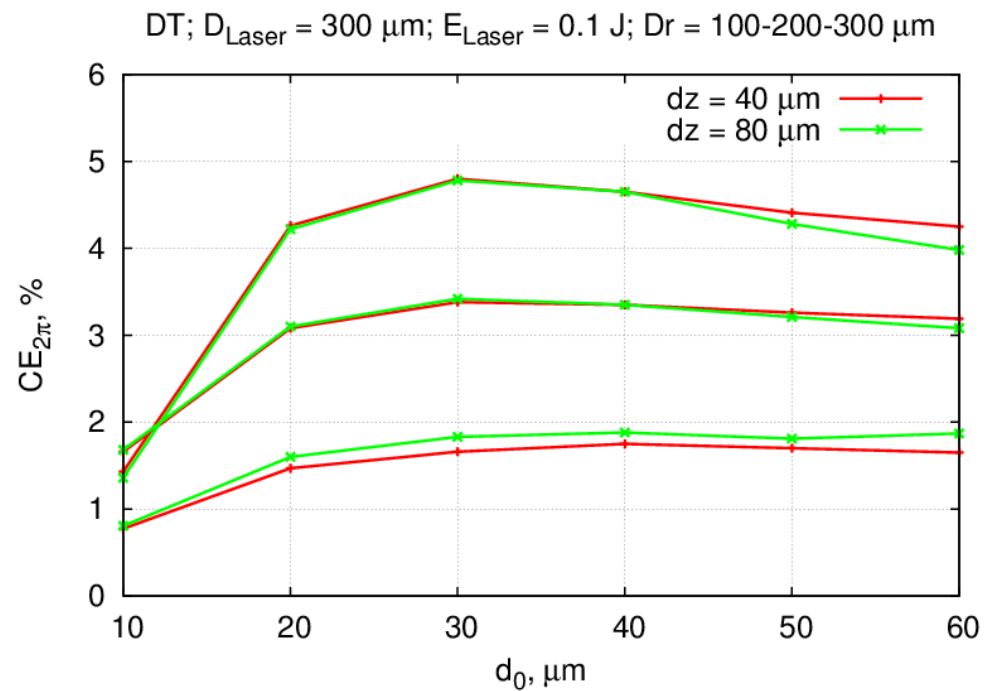
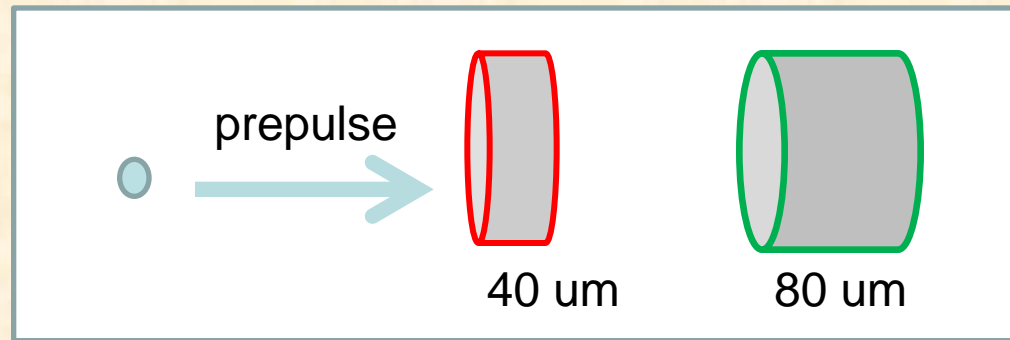
Experiment



Modeling

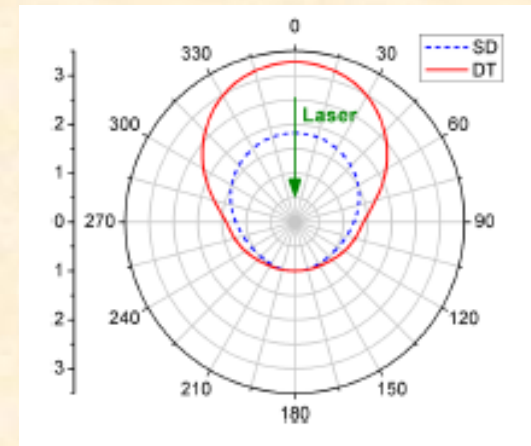


# Target modified by pre-pulse





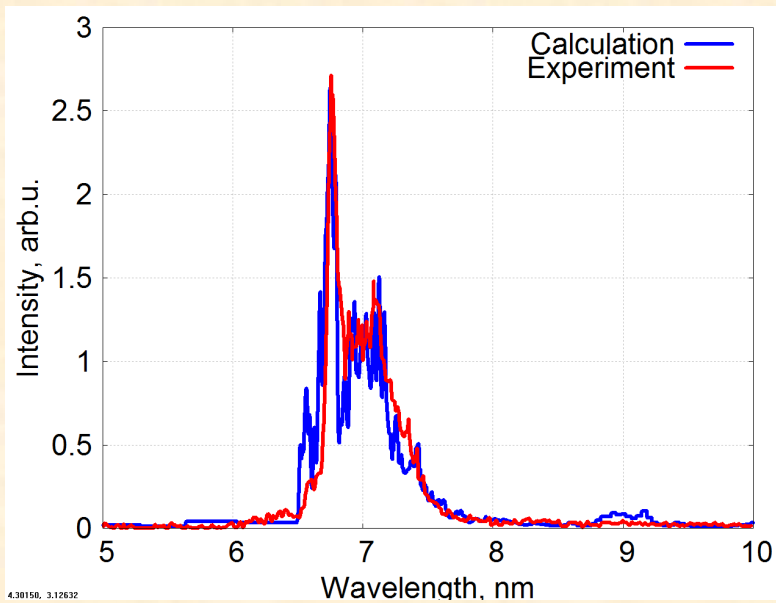
Detailed spectra and anisotropy  
of radiation are available



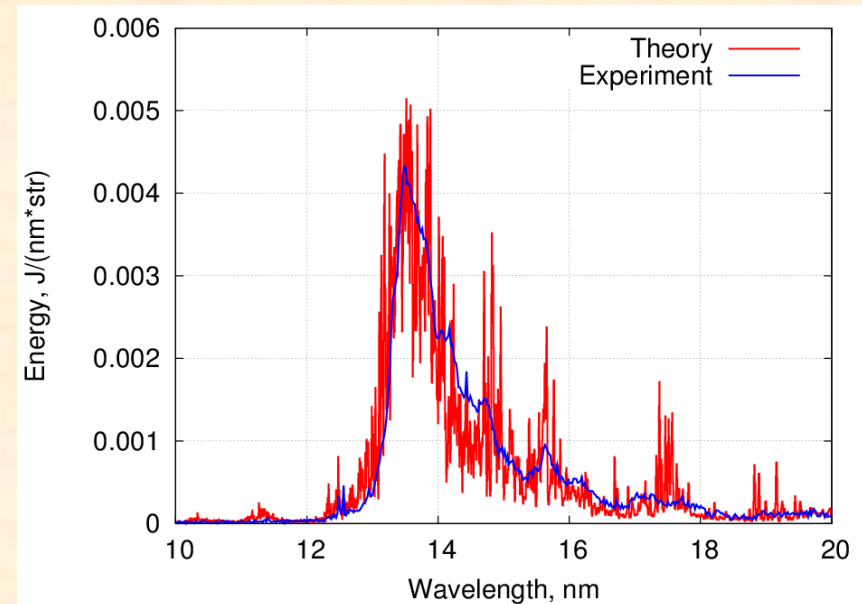
**Gd spectra**

*comparison with experiment*

**Sn spectra**



4.30150, 3.12632

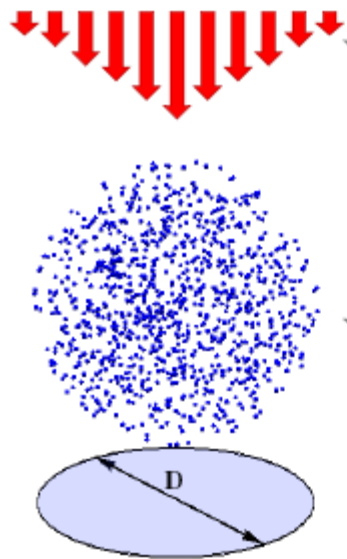


# Comparison of characteristics of droplet (SD) and distributed (mist) targets

Poster S54 (this Workshop)

## Modeling of Plasma Dynamics and EUV Generation for Distributed Sn Targets Irradiated with Short Laser Pulses

V. Ivanov<sup>1</sup>, A. Grushin<sup>2</sup>, V. Novikov<sup>2</sup>, V. Medvedev<sup>3</sup>, V. Krivtsun<sup>1</sup>, A. Yakunin<sup>4</sup>, and K. Koshelev<sup>1</sup>



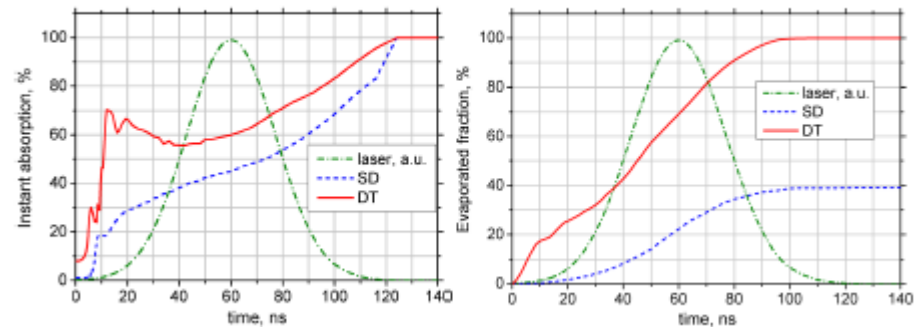
### Laser parameters

- 10.6  $\mu\text{m}$  wavelength
- 1.0 J pulse energy
- 40.0 ns FWHM (Gaussian)
- 200  $\mu\text{m}$  beam (Gaussian,  $1/e^2$  intensity level)

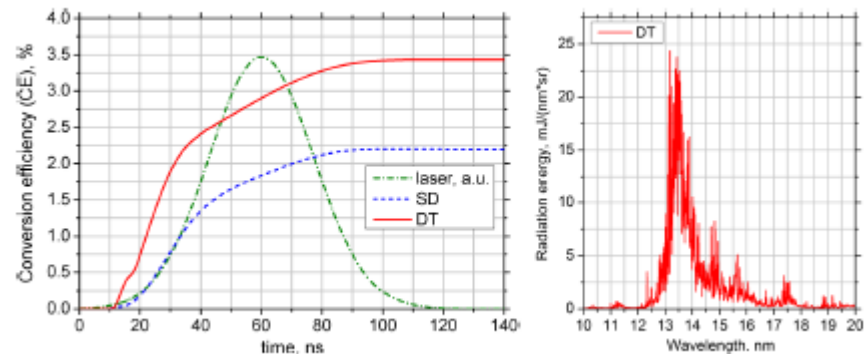
### Target parameters

- $D = 300 \mu\text{m}$  sphere
- $d = 1 \mu\text{m}$  fragments
- total mass = 50  $\mu\text{m}$  droplet mass

### Laser absorption and target evaporation rate



### In-band conversion efficiency and EUV emission spectra

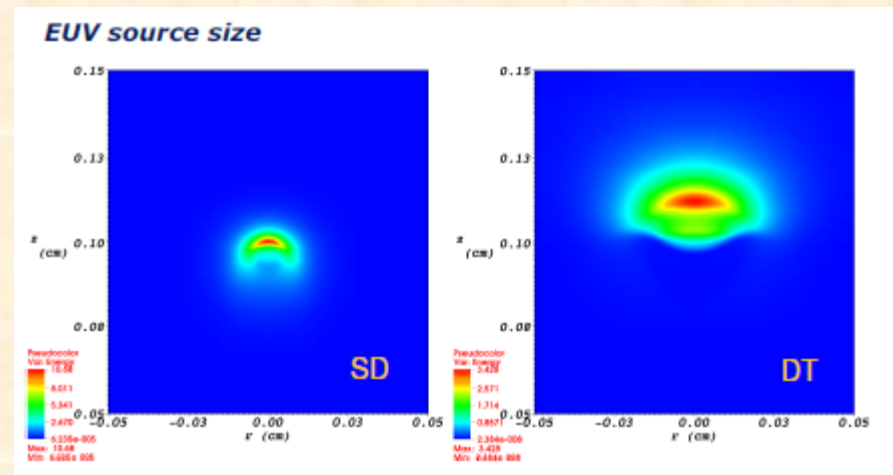
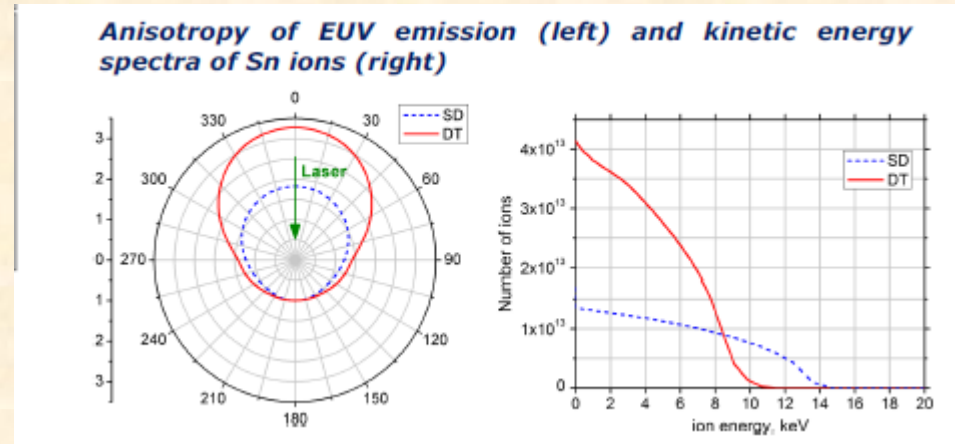
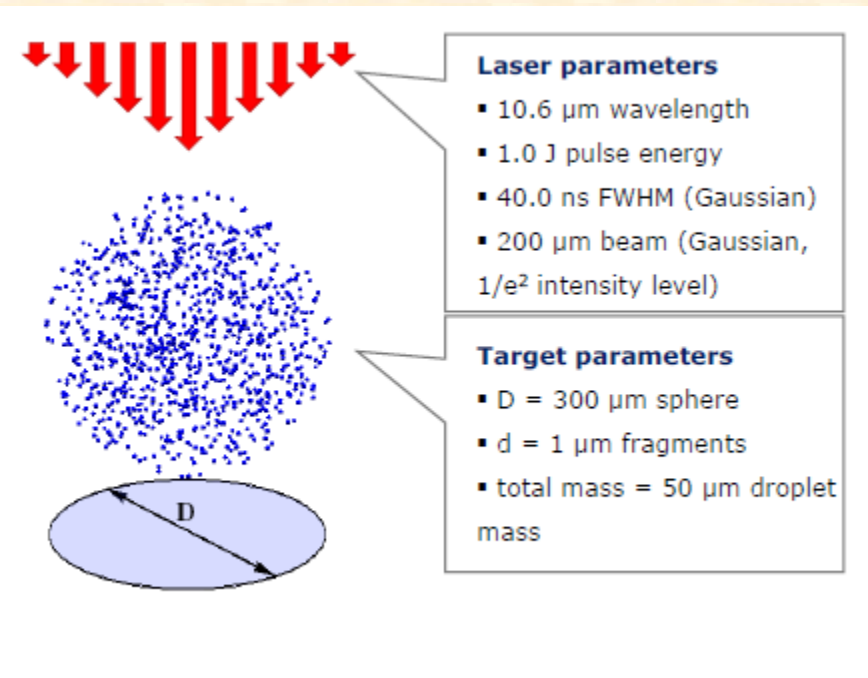


# Comparison of characteristics of droplet (SD) and distributed (mist) targets

Poster S54 (this Workshop)

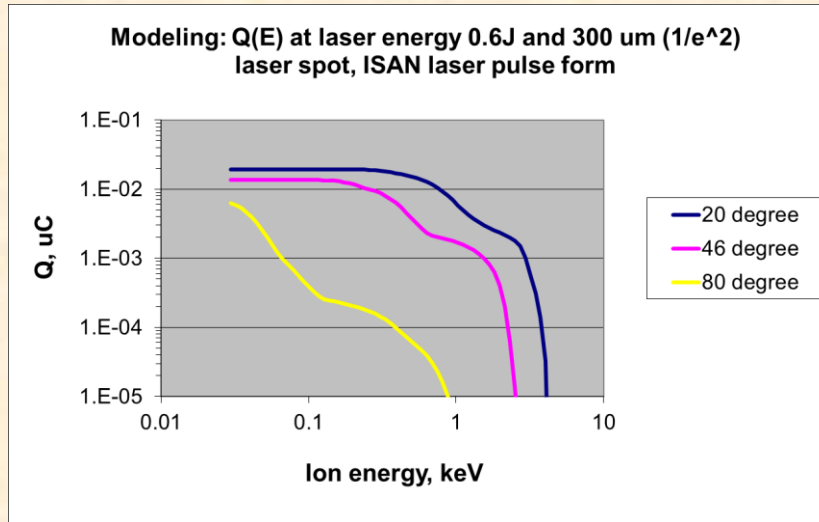
## Modeling of Plasma Dynamics and EUV Generation for Distributed Sn Targets Irradiated with Short Laser Pulses

V. Ivanov<sup>1</sup>, A. Grushin<sup>2</sup>, V. Novikov<sup>2</sup>, V. Medvedev<sup>3</sup>, V. Krivtsun<sup>1</sup>, A. Yakunin<sup>4</sup>, and K. Koshelev<sup>1</sup>



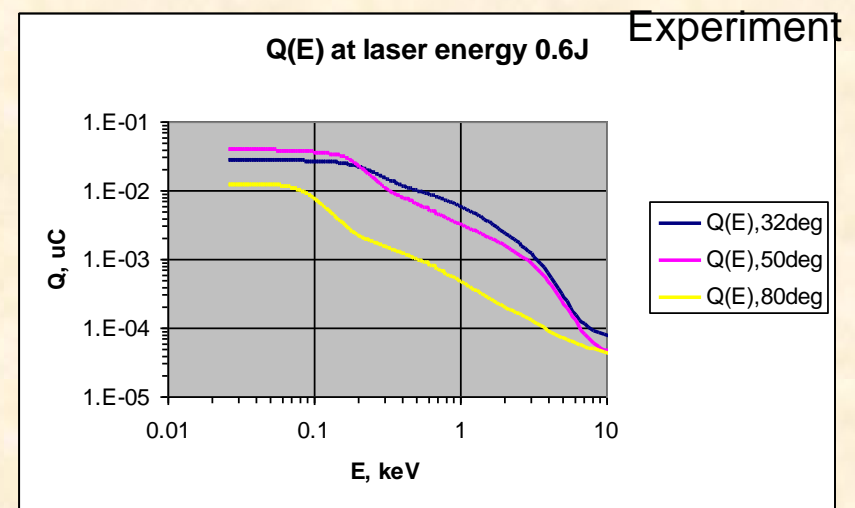
# Ion energy spectra

## ISAN experiments and modeling results comparison



“+”

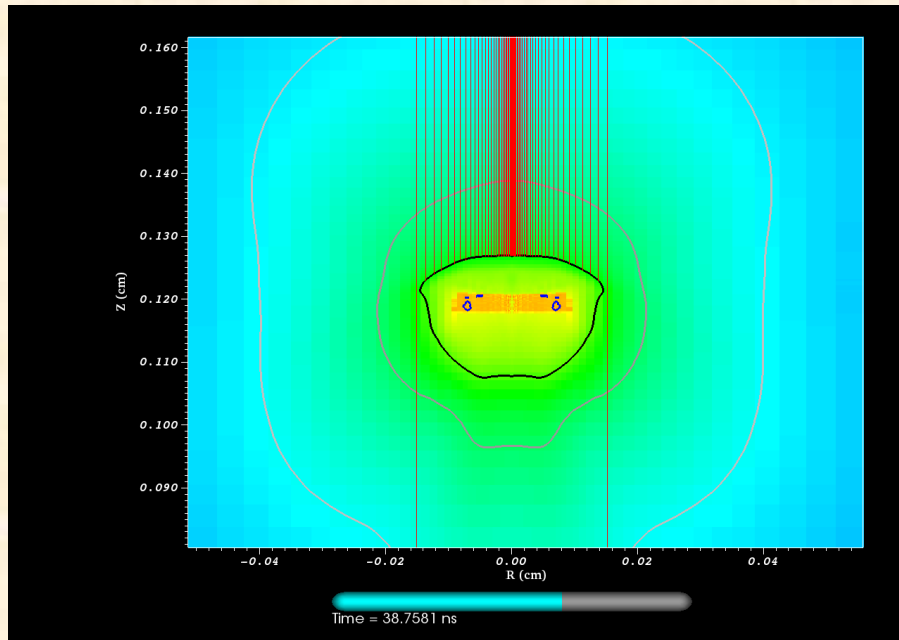
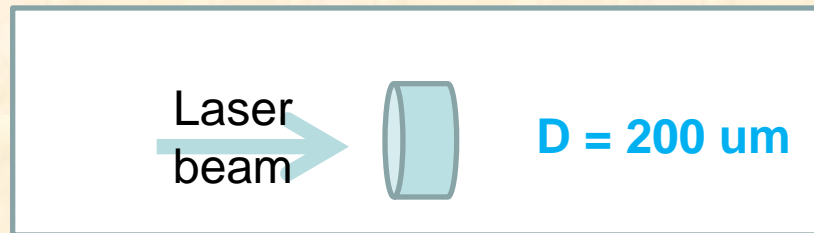
1. Qualitatively correct energy and angle dependence
2. Close values of overall number of total charge
3. Realistic values of maximal ion energy



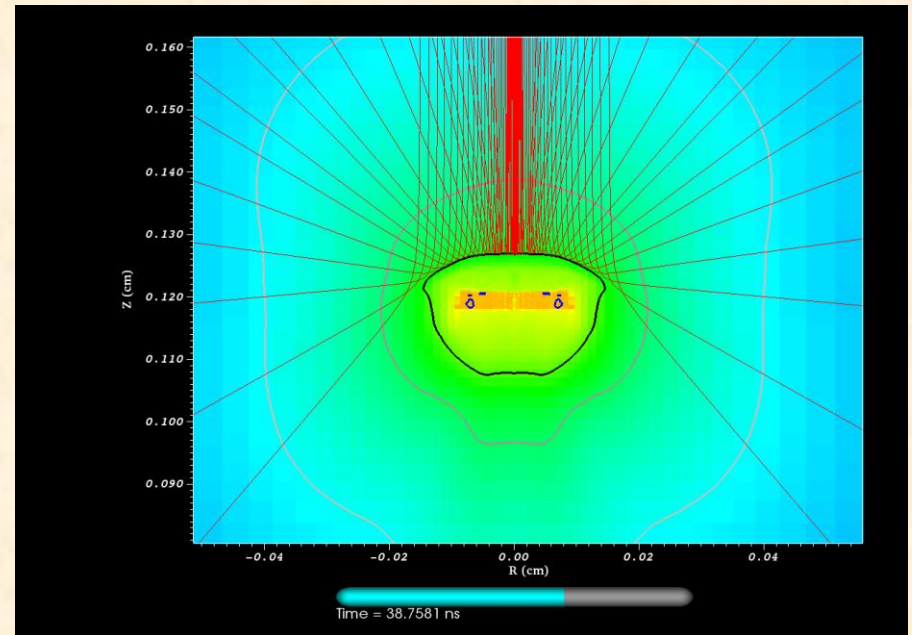
“-”

1. Absence of Maxwell-like tail in modeling

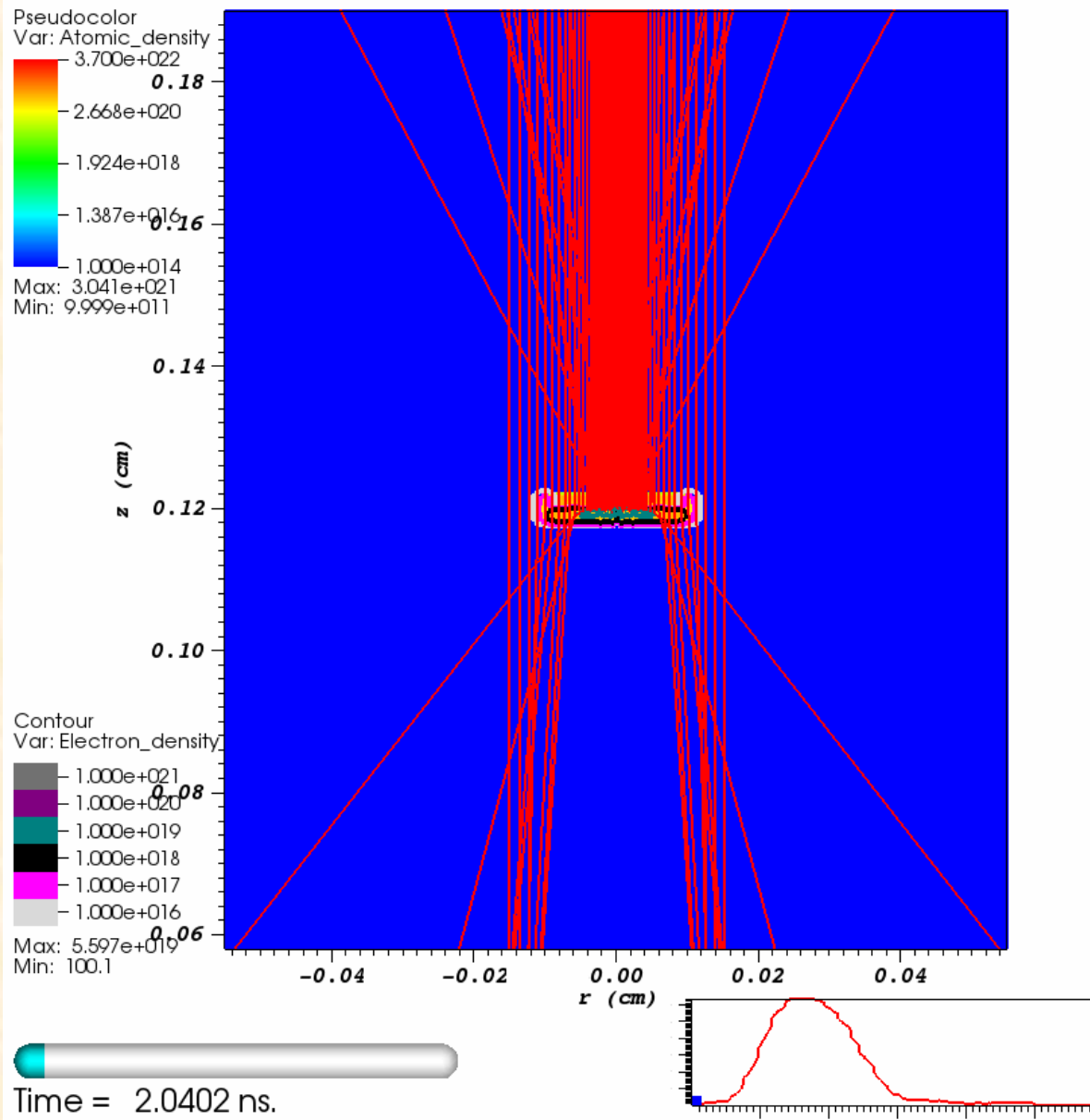
# Laser beam refraction effects in plasma



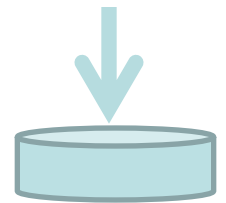
Without refraction effects



With refraction effects



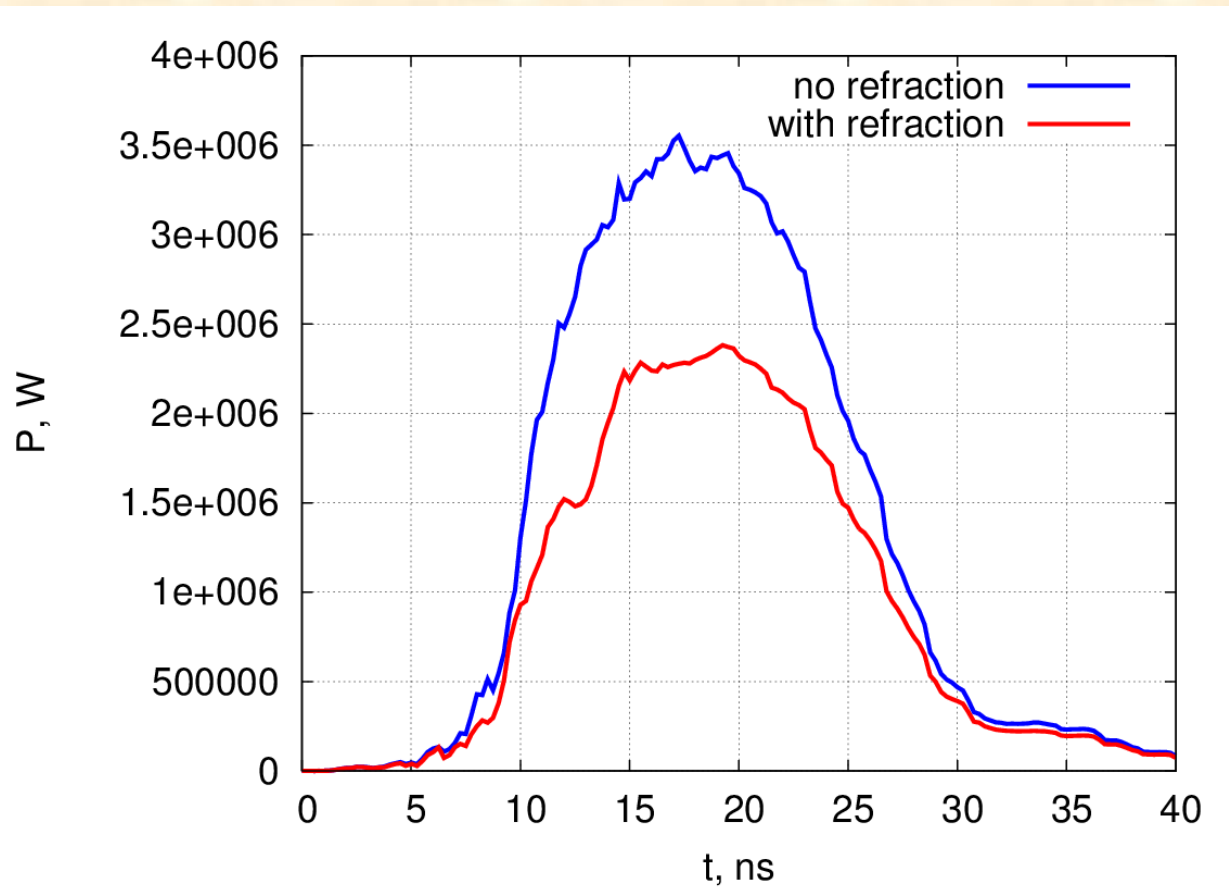
Laser  
beam  
0,1 J;  
15 ns



**D = 200  $\mu\text{m}$**

Distributed  
target;  
 **$d_F = 1 \mu\text{m}$**

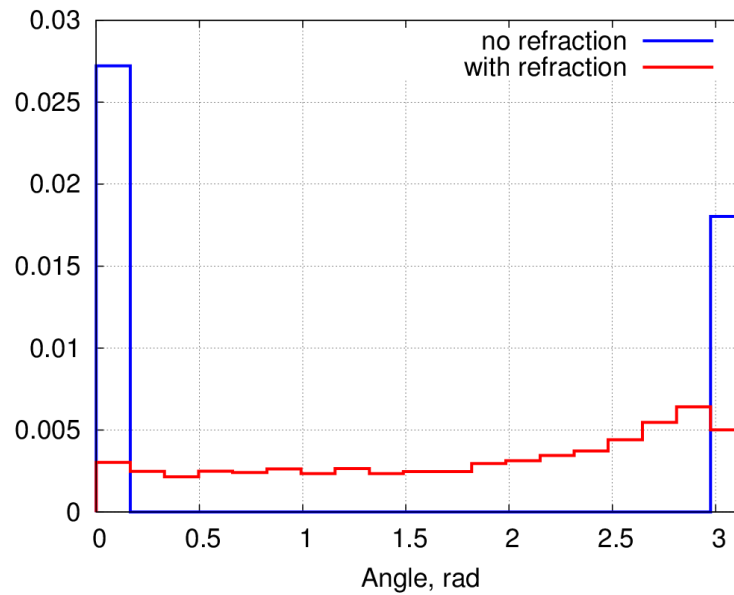
# Absorption of laser beam in plasma



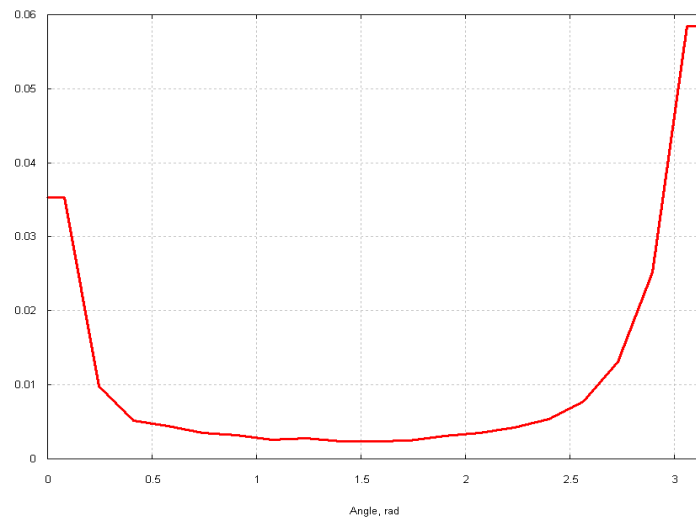


# Angular distribution of scattered IR

$E[J]$



$dE/d\Omega$   
[J/st]

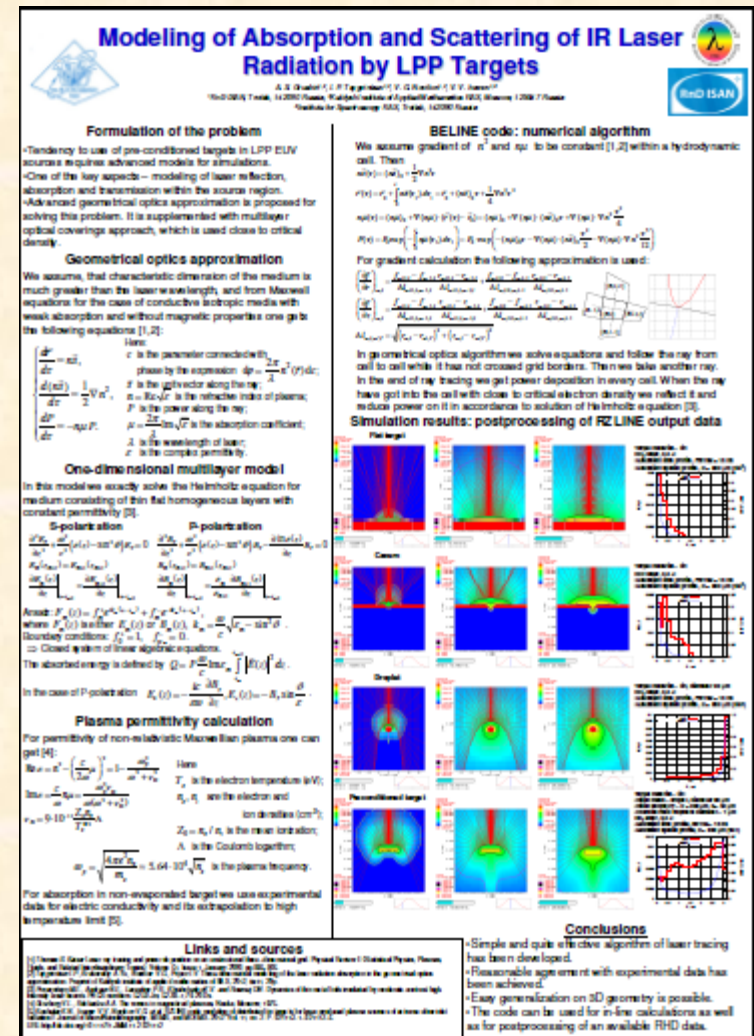


## Poster S53 – this Workshop

# Modeling of Absorption and Scattering of IR Laser Radiation by LPP Targets

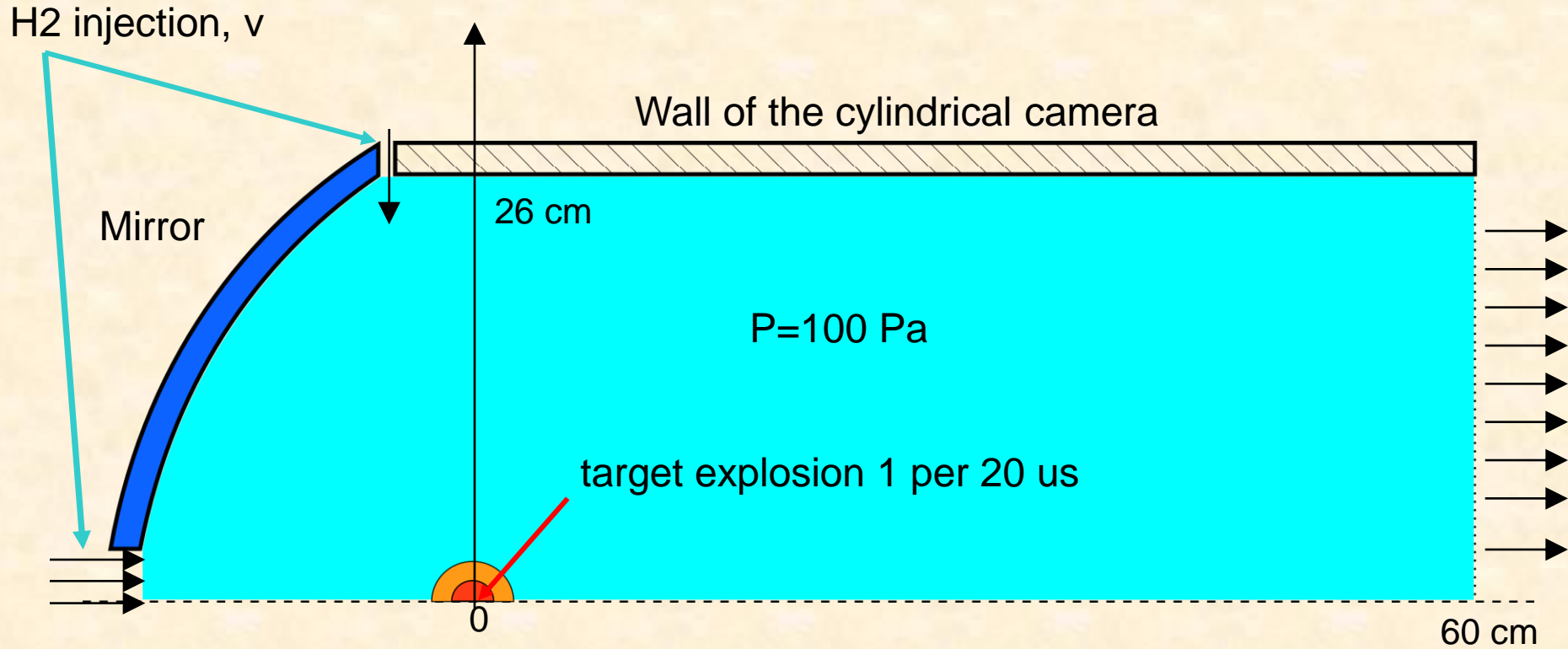
A. S. Grushin<sup>1,2</sup>, I. P. Tsygvintsev<sup>1,2</sup>, V. G. Novikov<sup>1,2</sup>, V. V. Ivanov<sup>1,3</sup>

1RnD-ISAN, Troitsk, 142090 Russia  
 2Keldysh Institute of Applied Mathematics RAS, Moscow, 125047 Russia  
 3Institute for Spectroscopy RAS, Troitsk, 142090 Russia



# Modeling of debris production / mitigation

## Propagation of Sn in a target chamber with H<sub>2</sub> flow



2D axial-symmetric multi-component gas flow

# Sn interaction with H<sub>2</sub> flow

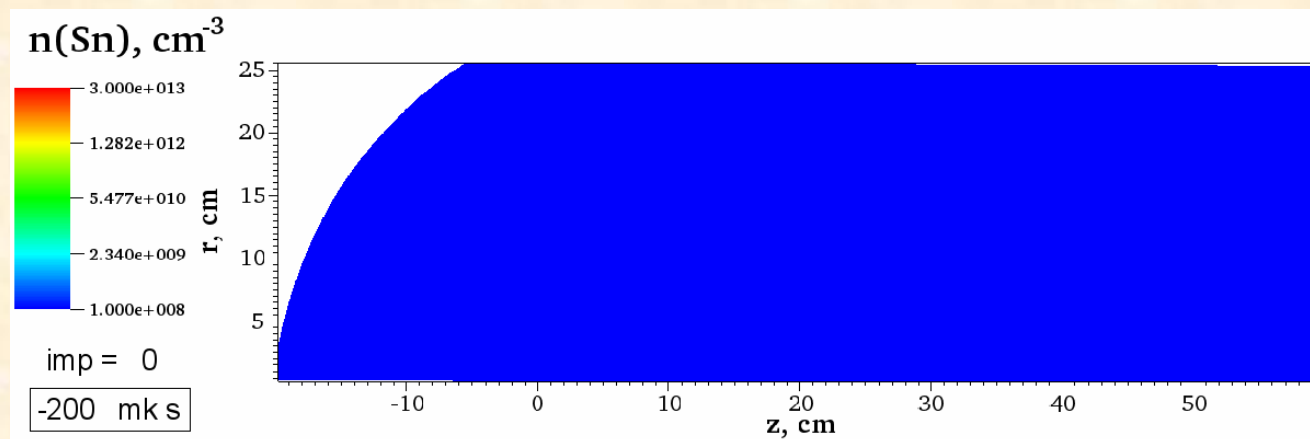
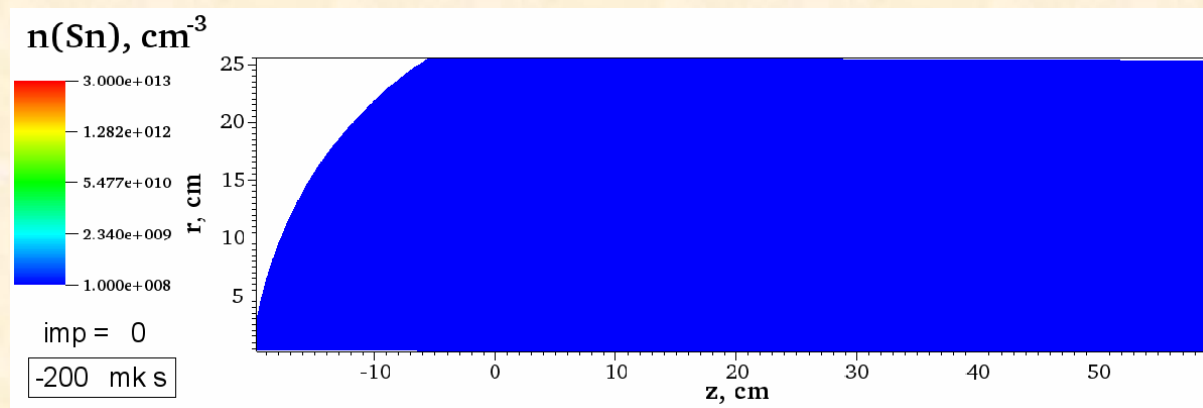
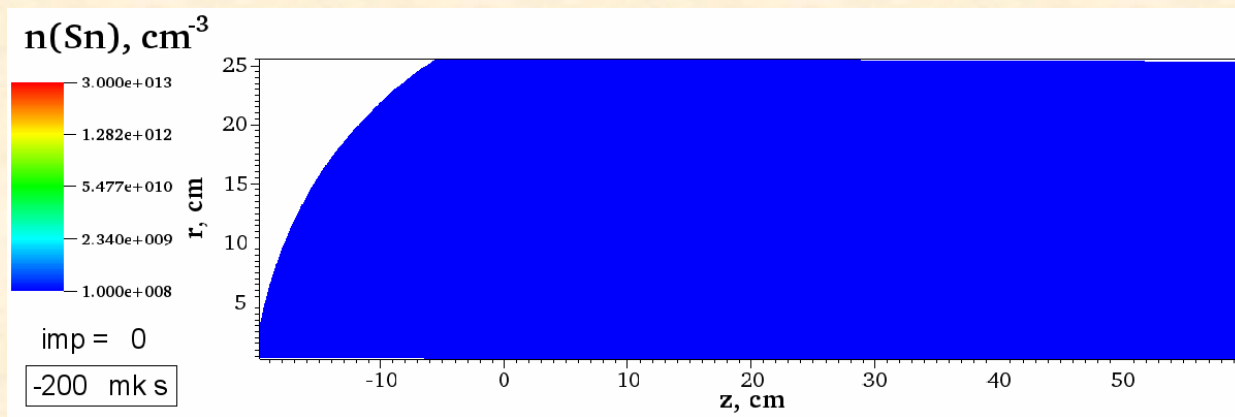
by using M2DGD code (Igor Menshov)

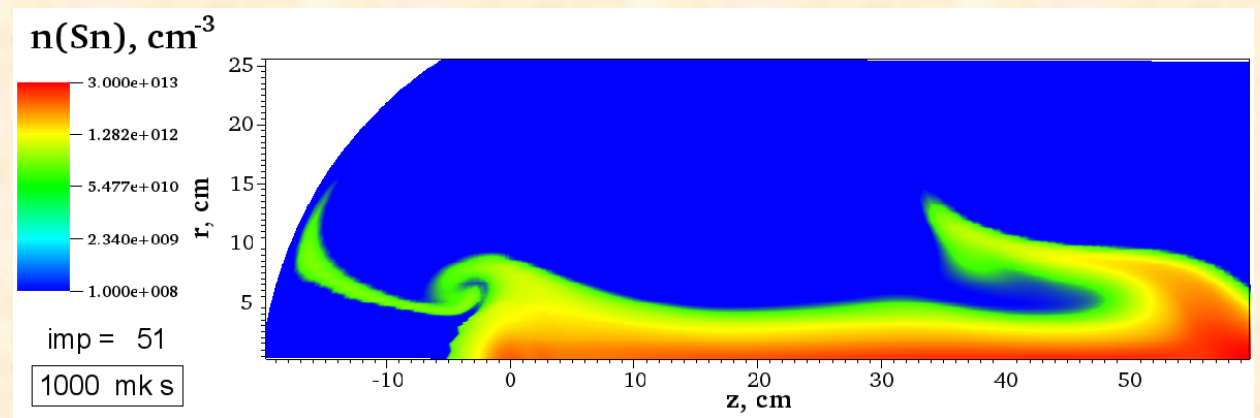
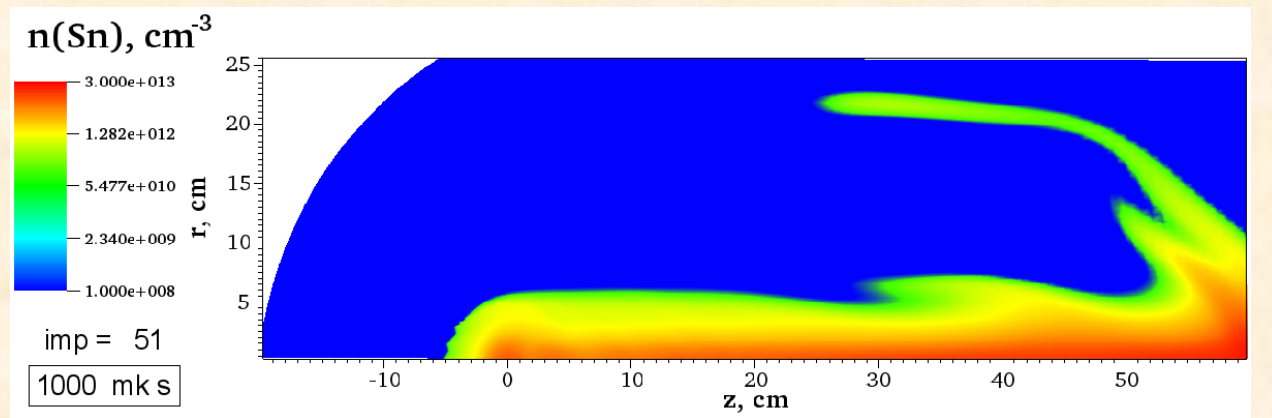
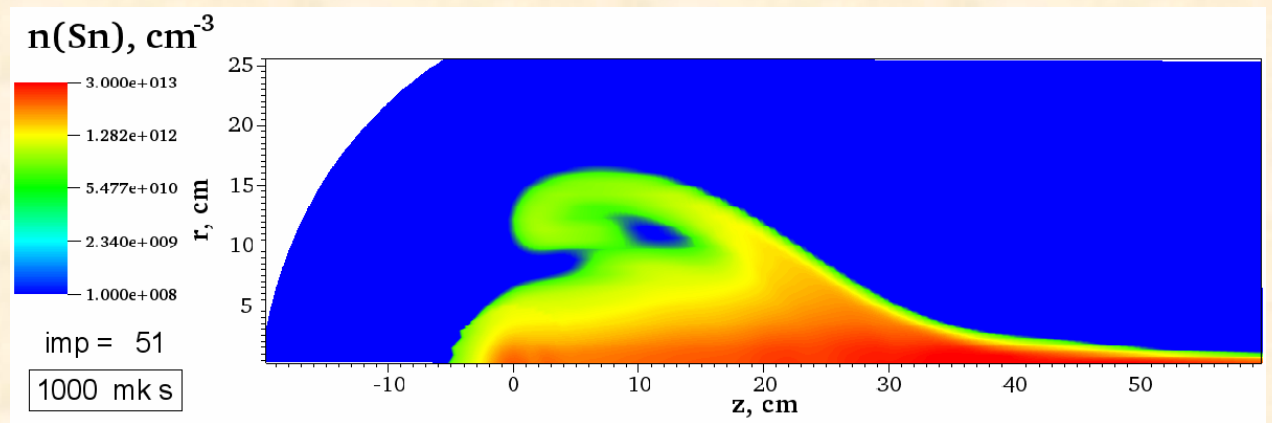
- 2D axial-symmetric compressible multicomponent gas flow calculation -

is based on:

- Finite-volume method that uses Godunov's scheme for exact solving of Riemann problem.
- MUSCL parabolic reconstruction with van Albada limiter for derivatives.
- Explicit-implicit scheme for time integration, that gives flexibility in choosing time-step value. In case of explicit use the method gives 2-nd order time approximation as "predictor-corrector" method.
- Solving nonlinear equations system with explicit-implicit scheme is realized using iterations with Newton method and relaxation scheme by pseudo-time. The approximate linearization of the inviscid fluxes is based on the method of Men'shov and Nakamura that can be considered as an extension of the LU-SGS approximate factorization method.

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